



Lidköping, June 23, 2015

## Declaration of Compliance (DoC)

RPC Superfos declare that

products manufactured by RPC Superfos Lidköping AB comply with following regulation and directives, including all amendments

- Valid Regulation (EC) No 1935/2004 of the European Parliament and of the Council on materials and articles intended to come into contact with food
- Valid Commission Regulation (EC) No 2023/2006 on good manufacturing practice for materials and articles intended to come into contact with food
- Valid Commission Regulation (EC) 10/2011 on plastic materials and articles intended to come into contact with food
- Valid Directive (EC) No 94/62 of the European Parliament and of the Council on packaging and packaging waste including limit to the total content of heavy metals.
- Valid Directive (EC) no1907/2006 (Reach). Material do not contain more than 0,1 weight percent of any of the Substances of Very High Concern

### Product description

Disposable Packaging (PS)

The products does not contain any material of post-consumer recycled material or any bisphenol A (BPA) substances

Intended for:

Beverage < 85°C for max 15 min (migration limit <100°C)

Beverage < 70°C for max 2h

Beverage < 40°C time >24h

Use in microwave oven	No
Use in conventional oven	No
Acidic beverage/powder	Yes
Alcoholic beverage	Yes
Fatty beverage	Yes
Freezing	Yes

RPC Superfos Lidköping AB has received Certificate of Food contact (DoC) from the suppliers of current raw materials that verifies that the input granules are produced according to the requirements of (EC)1935/2004, (EC) 2023/2006 and (EC) 10/2011.

### RPC SUPERFOS Region Nordic

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## Testing conditions according to below

Suitable for food type(s)						Contact time in foreseeable use											
01. Drinks		02. Cereals, cereal products, pastry,		03. Chocolate, sugar and products thereof		No polycyclic		Foods									
01.01B	01.03			03.01	03.03B	Time	>24h	<15	<2h								
			02.05A	03.02A.1		Temp. °C	<40°	<100°	<70°								
			02.06A			PRP: No	Overall Migration					Specific Migration					
04. Fruit, vegetables and products thereof		05. Fats and oils		06. Animal products and egg		Simulants:	A	B	C	D1	D2	A	B	C	D1	D2	E
04.01	04.04	05.01		06.01A	06.04	Time	x	10 d		x	10 d		10 d		10 d	10 d	
04.02C	04.05B	05.02		06.02A	06.05B	Temp. °C	x	40		x	40		40		40	40	
04.03C				06.03	06.05***	Time											
07. Milk products		08. Miscellaneous products				Temp. °C											
07.01A	07.03	08.01	08.05			Results mg/dm <sup>2</sup>	<10	Method	Measurement	mg/dm <sup>2</sup>	<10	Method	Calculation				
07.02	07.04B	08.02	08.06A	08.10		Functional barrier	No	E.no	At request	PAA	<0.01	Metals	<SML				
		08.03A.1		08.11B	08.15	Material/ product	Migration test on the construction				Area, dm <sup>2</sup>		Vol, dm <sup>3</sup>				
		08.04B	08.08A														
The Simulants consists of: A: 10% EtOH, B: 3% EtAc C: 20% EtOH, D1: 50% EtOH, D2: Oil, E: MIPPO x=Screening, *Food type 01.04, D2= 95% EtOH ***Whole eggs																	


RPC Superfos warrants full traceability of the products delivered throughout the manufacturing process.

RPC Superfos factories are as a minimum certified according to ISO9001 and BRC/IOP.

The present declaration is valid for a period of one year starting from the date above.

If you have any questions you are welcome to contact us.

RPC Superfos Lidköping AB

  
Anna-Karin Kent  
Quality and Environment